Introduction



The ST series sensors, combined with appropriate safety modules, are suitable for controlling protections and guards on machines without inertia, allowing the system within which they are integrated to attain a safety category up to SIL 3 acc. to EN 62061, and up to PL e and category 4 acc. to EN ISO 13849-1.

These sensors use RFID (Radio Frequency IDentification) technology and provide high protection against possible mishandling thanks to the uniqueness of the code transmitted by the actuator. Having no mechanical contacts, they guarantee long working life even in systems subject to frequent opening/closing and operating in hostile environmental conditions.

Maximum safety with a single device

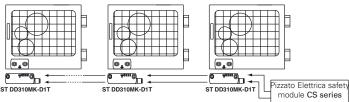
PLe+SIL3 Constructed with redundant electronic technology, the ST series sensors make it possible to create circuits having maximum PL e and SIL 3 safety levels by installing just one device on the protection. This avoids expensive wiring on the field and allows quicker installation. Inside the panel, the two electronic safety outputs must be connected to a safety module with OSSD inputs or to a safety PLC.

Connection of several sensors in series

One of the major characteristics of Pizzato Elettrica ST products is that several sensors can be connected in series, up to a maximum number of 32 devices, while maintaining the maximum safety level (PLe) prescribed by the EN 13849-1 standard.

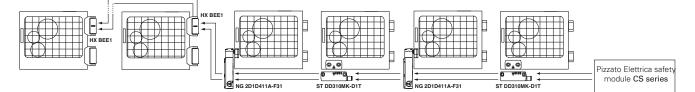
This connection method is permitted in safety systems which, at the end of the chain, feature a safety module evaluating the outputs of last ST sensor.

The fact that the PLe safety level can be maintained even with 32 sensors connected in series indicates the presence of an extremely safe structure inside each individual ST sensor.



Series connection with other devices

PLe+SIL3 The ST series features two safe inputs and two safe outputs, which can be connected in series with other Pizzato Elettrica safety devices. This option allows the creation of safety chains containing various devices, for example the creation of circuits with connections in series, including stainless steel safety hinges (HX BEE1 series), transponder sensors (ST series) and door lock sensors (NG series), while maintaining maximum PL e and SIL 3 safety levels.



High level coded actuators



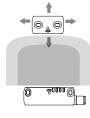
The ST series features an electronic system based on RFID technology to detect the actuator. This system gives a different coding to each actuator and makes it impossible to tamper with a device by using another actuator belonging to the same series. The actuators may have millions of different coding combinations, and are therefore classified as actuators with a high coding level, according to ISO 14119.

Protection degrees IP67 and IP69K

These devices are designed to be used in the toughest environmental conditions and they pass the IP67 immersion test acc. to IEC 60529. They can therefore be used in all environments where the maximum protection of the housing is required. Special measures

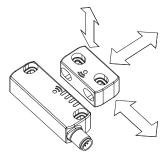
also allow devices to be used even in machines which are subjected to washing with high pressure warm water jets. In fact these devices pass the IP69K test according to ISO 20653, using jets of water to 100 atmospheres at a temperature of 80°C.

Wide actuation zone



Since they exploit the intrinsic characteristics of RFID technology, the ST series sensors cover a wide activation zone, which makes them particularly suitable in conditions of poorly defined protections or with mechanical characteristics changing over time.

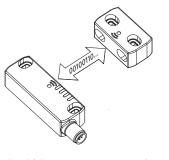
Actuation from many directions



Pizzato Elettrica ST series sensors have been designed to be activated from various directions, thus providing the customer with the greatest versatility in positioning the devices along the protection perimeters. Moreover, the actuator can be fixed on 2 perpendicular planes.

Programmability

Pizzato Elettrica supplies a programmable version of the ST series sensors. A simple brief operation makes it possible to program the sensor in order for it to recognise the code of a new actuator. The procedure involves the activation of a dedicated input which brings the sensor to a safe state, while waiting for a new code to be memorised. When the actuator is brought closer, the ST sensor carries out a number

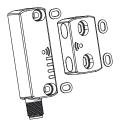


of checks on the code being received, which must respect certain parameters peculiar to RFID technology.

On completion of these checks, the sensor will indicate, by means of LED signals, that the procedure has been successful.

After programming has been completed, the sensor will only recognise the actuator code corresponding to the last programming operation, thereby preserving the level of safety and reliability in the system where it is installed.

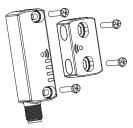
Stainless steel fixing plates



The presence of stainless-steel fixing plates in ST sensors, besides ensuring that fitting on surfaces not perfectly level does not damage the slots, makes the sensor sturdier against mechanical stress. The system therefore becomes safer and more reliable.

It is advisable to block the sensor and the actuator with safety screws in stainless steel.

Safety screws for actuators



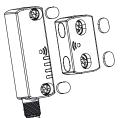
As required by EN ISO 14119, the actuator must be fixed immovably to the door frame. Pan head safety screws with oneway fitting are available for this purpose. With this screw type, the actuators cannot be removed or tampered with using common tools. See accessories on page 295.

Laser engraving

All devices are indelibly marked with a dedicated laser system that allows the marking to be also suitable for extreme environments. This system that does not use labels, prevents the loss of plate data and the marking is more resistant over time.



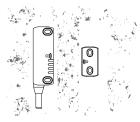
Double anti-tampering safety



The ST series sensors and respective actuators are supplied with appropriate caps for covering the slots housing the fixing screws. These caps prevent dirt from accumulating, therefore making it easier to clean the system where the sensor is installed and keeping its operational capacity unaltered.

A further mechanical tampering protection is provided by means of fixing screw covers.

Insensitivity to dirt



The sensors are totally sealed and retain their safety characteristics also where dirt and dust are present (not ferromagnetic material). This characteristic, joined with the shape without recesses, make them especially proper to the use in the agro-industrial sector.

Four LEDs for immediate diagnosis

As the LEDs have been designed for quick immediate diagnosis, the status of each input and output is highlighted by one specific LED. This makes it possible to quickly identify the interruption points in the safe chain, which device is active, which door is opened and any errors inside the device. All that in a straightforward



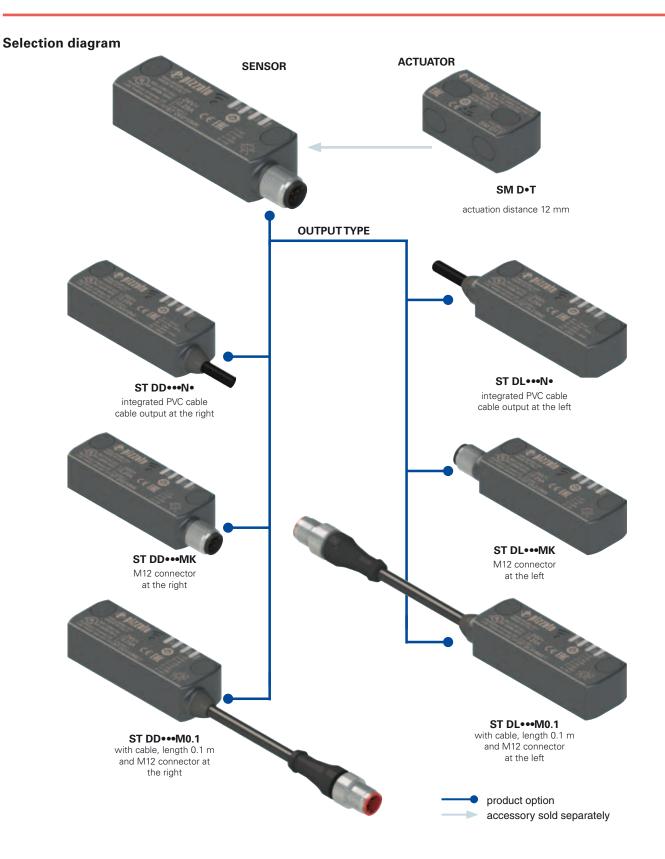
way without needing to decode complex blinking sequences.

Inverted signalling output

To adapt to specific customer needs, in addition to the standard versions, you can request monitoring output O3 with inverted operation.

External device monitoring

EDM On request we can supply the device with EDM (External Device Monitoring) function, so that the device itself can check the integrity of the relays connected to the safety outputs. These safety relays or safety contactors send a feedback signal to the EDM input, which verifies the consistency of the received signal with the safety outputs state.



Code structure for sensor with actuator

IS

safety

inputs

_

2

2

2

2

2

Inputs, outputs and programming

NC signalling

outputs

1

1

1 (inverted)

1 (inverted)

1 (inverted)

OS

safety

outputs

2

2

2

2

2

2

2

21

31

42

51

61

71

82

ST	DD42	<u>20N</u>	<u>2</u> -	<u>D1T</u>		
connec	tions			Actu	lator	
right left				DOT	complete with coded actuator SM D0T	
ion				D1T	complete with uniquely coded actuator SM D1T	
ming	FDM		Тур	e of integr	ated cable or connector	
ts	inputs		N2	integrated	PVC cable, length 2 m (standard)	
	-					
	-		N10	integrated	PVC cable, length 10 m	
	-		мк	with 5 or 8 connector	3 pole stainless steel M12	
	1 -		M0.1		gth 0.1 m, with M12 connector for ST D•2•••• versions	
	-					
	-	: Sup	ply v	oltage		
		0	24 V	′dc (-15% .	+10%)	
		1	12	24 Vdc (-:	30% +25%)	

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office

Code structure for single sensor

ST DD420N2

Output direction, connections

Output direction, connections **D** output at the right L output at the left

programming

inputs

D output at the right

L output at the left

Innute	outpute	and	programming
inputs,	outputs	anu	programming

	OS safety outputs	NC signalling outputs	IS safety inputs	programming inputs I
42	2	1	2	1
82	2	1 (inverted)	2	1

Type of integrated cable or connector N2 integrated PVC cable, length 2 m (standard) **N10** integrated PVC cable, length 10 m MK with 5 or 8 pole stainless steel M12 connector M0.1 cable, length 0.1 m, with M12 connector Supply voltage

0 24 Vdc (-15% ... +10%)

1 12 ... 24 Vdc (-30% ... +25%)

Attention! The feasibility of a code number does not mean the effective availability of a product. Please contact our sales office.



SM <u>D11</u>	<u> </u>	
A	ctua	ator
D	от	low level coded actuator the switch recognises any type DOT actuator
D	1T	high level coded actuator the switch recognises one single actuator



Main features

4

- Actuation without contact, using RFID
- technology
- Digitally coded actuator
- Protection degrees IP67 and IP69K
- 4 LEDs for status display of the sensor
- Versions with M12 connector

Markings and quality marks:



UL approval: F131787 TÜV SÜD approval: Z10 12 11 75157 004 RU C-IT ДМ94.В.01024 EAC approval:

In conformity with the requirements of: Machinery Directive 2006/42/EC

EMC Directive 2004/108/EC R&TTE Directive 1999/05/EC FCC Part 15

In conformity with standards:

IEC 61508-1, IEC 61508-2, IEC 61508-3, IEC 61508-4, SN 29500, EN ISO 13849-1, EN ISO 13849-2, EN 62061, EN 60947-5-3 / A1, EN 60947-5-2, EN 60947-1, EN 61326-1, EN 61326-3-1, EN 61326-3-2, ETSI 301 489-1, ETSI 301 489-3, ETSI 300 330-2, UL 508, CSA 22.2 No.14

Approvals:

UL 508, CSA 22.2 No. 14, see features approved by TÜV SÜD.

Connection with safety modules for safety applications:

Connection with safety modules CS AR-05 •••• CS AR-06••••; CS AR-08••••; CS AT-0•••••; CS AT-1 ••••; CS MP••••• When connected to the safety module the

sensor can be classified as a control circuit device to PDF-M (EN 60947-5-3). The system can be used in safety circuits

to PL e/SIL 3/category 4 in accordance with EN ISO 13849-1.

Characteristics approved by UL

Utilization categories: 24 Vdc, 0.25 A (resistive load).

Inputs supplied by remote class 2 source or limited voltage and limited energy.

Data of housing type 1, 4X "indoor use only", 12.

Accessory for CS series.

In conformity with standard: UL 508, CSA 22.2 No.14

Please contact our technical service for the list of approved products.

Technical data

Housing

Housing made of glass fiber reinforced technopolymer, self-extinguishing. Versions with integrated cable 6 x 0.5 mm² or 8 x 0.34 mm², length 2 m, other lengths on request. Versions with M12 connector Versions with cable, length 0.1 m, M12 connector

IP67 acc. to EN 60529 Protection degree: IP69K acc. to ISO 20653 (Protect the cables from direct high-pressure and high-temperature jets)

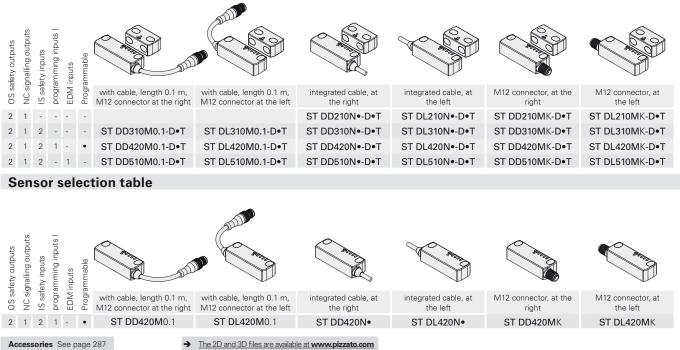
General data For safety applications up to:	SIL 3 acc. to EN 62061 PL e acc. to EN ISO 13849-1
Interlock without contact, coded: Level of coding acc. to EN ISO 14119	type 4 acc. to EN ISO 14119 High with D1T actuator Low with D0T actuator
Safety parameters: MTTF.: PFH.: ^d DC:	4077 years 1.46E-09 High
Service life: Operating temperature: Storage and transport temperature:	High 20 years -25 +70°C -25 +85°C
Vibration resistance: Shock resistance: Pollution degree	10 gn (10150 Hz) acc. to IEC 60068-2-6 30 gn; 11 ms acc. to EN 60068 2 27 3
Screw tightening torque:	0.8 2 Nm
Electrical data of inputs IS1/IS2/I3/EDM Rated operating voltage Ue1: Rated current consumption:	24 Vdc 5 mA
Electrical data of safety outputs OS1/OS2	
Rated operating voltage Ue1: Output type: Maximum current per output le1: Minimum current per output le1:	24 Vdc OSSD, PNP 0.25 A 0.5 mA
Utilization category: Short circuit detection: Protection against overcurrent: Auto-resettable internal protection fuse:	DC13; Ue=24 Vdc, Ie=0,25 A Yes Yes 0.75 A
Duration of the deactivation impulses at the sa Permissible capacitance between outputs: Permissible cap. between output and ground:	
Electrical data of signalling output O3	
Rated operating voltage Ue1: Output type:	24 Vdc PNP
Maximum current per output le1:	0.1 A
Utilization category: Short circuit detection:	Dc12; Ue=24 Vdc; le=0,1A No
Protection against overcurrent: Auto-resettable internal protection fuse:	Yes 0.75 A
Actuation data Assured operating distance S _{ao} :	10 mm
Assured release distance S	16 mm
Rated operating distance S _n :	12 mm
Rated release distance S _{nr} : Repeat accuracy:	14 mm ≤ 10 % S
Differential travel:	≤ 20 % S ^{''}
Max. switching frequency: Distance between two sensors	1 Hz min. 50 mm
Electrical data Rated operating voltage Ue:	24 Vdc -15% +10% SELV
Rated operating current le:	0.25 A
Thermal current Ith: Consumption at voltage Ue:	0.25 A < 1W
Rated insulation voltage Ui:	32 Vdc
Rated impulse withstand voltage U _{imp} : External protection fuse:	1.5 kV 1 A type F
Overvoltage category:	
Characteristics app	proved by TÜV SÜD
Supply voltage: 24 Vdc	

Rated operating current (max.): 0.25 A Ambient temperature: -25°C ... +70°C Protection degree: IP67 PL, category: PL e, category 4

conformity with standards: 2006/42/EEC Machinery Directive, ISO 13849-1:2008. EN 60947-5-3/A1:2005, EN 50178:1997, In EN ISO 13849-1:2008, EN 60947-5-3/A1:2005, EN EN 61508-1:2010 (SIL 3), EN 61508-2:2010 (SIL 3), EN 61508-3:2010 (SIL 3), EN 61508-4:2010 (SIL 3), IEC 62061:2005 (SIL CL 3)

Please contact our technical service for the list of approved products.

Selection table for sensors with actuators



Actuator selection table

Level of coding

acc. to

ISO 14119

low

high



D0T

D1T

The use of RFID technology in ST series sensors makes them suitable for several applications. Pizzato Elettrica offers two different versions of actuators, in order to best suit customers' specific needs

Type D0T actuators are all encoded with the same code. This implies that a sensor associated with an actuator type D0T can be activated by other actuators type D0T.

Type D1T actuators are always encoded with different codes. This implies that a sensor associated with an actuator type D1T can be activated only by a specific actuator. Another D1T type actuator will not be recognised by the sensor until a new association procedure is carried out (reprogramming). After reprogramming, the old actuator D1T will no longer be recognized.

Dimensional drawings

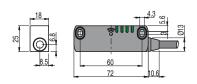
Type of coding

encoded

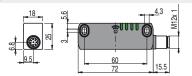
unequivocally

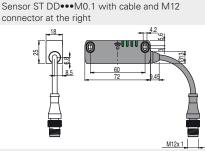
encoded

Sensor ST DD ... N. with cable at the right



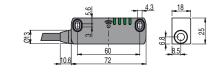
Sensor ST DD•••MK with M12 connector at the riaht



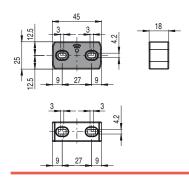


All measures in the drawings are in mm

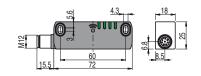
Sensor ST DL ... N. with cable at the left



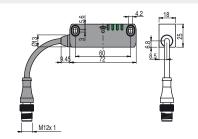
Actuator SM D•T



Sensor ST DL...MK with M12 connector at the left





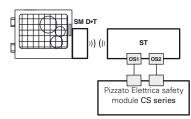


Accessories See page 287

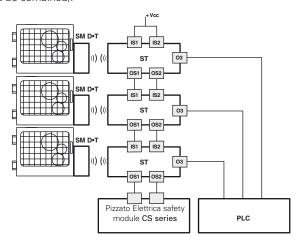
→ The 2D and 3D files are available at www.pizzato.com

Complete safety system

The use of complete tested solutions means that the customer can be certain of the electrical compatibility between the ST series sensor and Pizzato Elettrica safety modules, thus ensuring greater reliability. In fact, these sensors have been tested for operation with the modules specified in the table shown on the side.

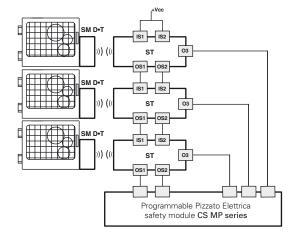


The ST sensor can be used individually after evaluating the outputs by means of a Pizzato Elettrica safety module (table for safety modules to be combined).



Possible connection in series of several sensors in order to simplify the safety system wiring, after evaluating the outputs from the last sensor in the chain by means of a Pizzato Elettrica safety module (table for safety modules to be combined). Each ST sensor is equipped with a signalling output, which is activated or deactivated depending on the version selected, when the respective guard is closed. This piece of information can be managed by a PLC, depending on the specific requirements of the system installed.

Sensors	Compatible safety modules		Safety module output contacts	
		Instantane- ous safety contacts	Delayed safety contacts	Signalling contacts
	CS AR-05••••	3NO	/	1NC
	CS AR-06 ••••	3NO	/	1NC
CT Davage	CS AR-08••••	2NO	/	/
ST D•••••	CS AT-0••••	2NO	2NO	1NC
	CS AT-1•••• 31	3NO	2NO	/
	CS MP•••••		see page 243	



Possible connection in series of several sensors in order to simplify the safety system wiring, after evaluating the outputs from the last sensor in the chain by means of a safety module from Pizzato Elettrica CS MP series, which allows management of both safety and signalling functions.

LED

ACT

IN

Function

output O3

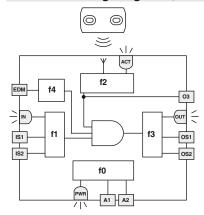
state of actuator /

OUT status of safety outputs

PWR power supply/self-diagnosis

status of safety inputs

Internal wiring diagram (ST D•42•••)



The diagram on the side represents the 5 logic functions which interact inside the sensor.

Function f0 is a global function which deals with the sensor power supply and the internal tests which it cyclically undergoes. The task of function f1 is to evaluate the status of the sensor

inputs, whereas function f2 checks the presence of the actuator inside the sensor operating areas.

Function f3 is intended to activate or deactivate the safety

outputs and check for any faults or short circuits in the outputs.

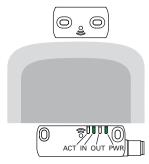
In the EDM versions, the f4 function verifies the consistency of the EDM signal during safety output state changes.

The macro-function, which controls the above mentioned functions, enables the safety outputs only in presence of active inputs with actuator within the safe zone limits.

The status of each function is displayed by the corresponding LED (PWR, IN, ACT, OUT), in such a way that the general sensor status becomes immediately obvious to the operator.

Limited and safe activation zones (ST D•42•••)

During alignment of the sensor with the actuator, the status LEDs indicate, by means of different colours, the presence of the actuator within the limit activation zone or the safe activation zone. In the figure below an example with sensor ST DD420MK-D1T.



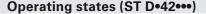
The sensor is supplied with power (LED PWR on, green), the inputs are enabled (LED IN on, green), the outputs are disabled (LED OUT off). The actuator is on the outside of the activation zone (LED ACT off).

PWR

LED

OUT

LED



ACT

LED

Status

sensor

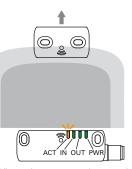
IN

LED

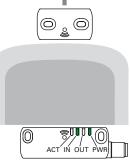


When the actuator is brought inside the safe activation zone (dark grey area), the sensor switches on LED ACT to green and enables the outputs (LED OUT on, green).

Description



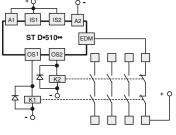
When the actuator leaves the safe zone, the sensor keeps the outputs enabled; however, by means of the LED ACT (blinking, orange/green), it indicates that the actuator is entering the limit activation zone (light grey area).



4

When the actuator leaves the limit activation zone, the sensor disables the outputs and switches off the LED OUT and LED ACT.

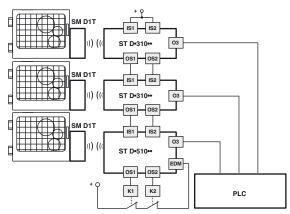
External device monitoring (EDM)



The ST D•51••• version, in addition to maintaining the operating and safety characteristics of the ST series, allows control of **forcibly guided NC contacts of contactors or relays** controlled by the safety outputs of the sensor itself. As an alternative to the relays or contactors you can use Pizzato Elettrica expansion modules CS ME-03. See page

235

This check is carried out by monitoring of the EDM input (External Device Monitoring as defined in EN 61496-1) of the sensor.



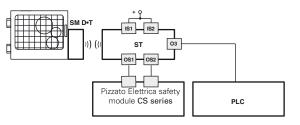
This version, with the IS safety inputs, **can be used at the end of a series** of ST sensors, **up to a maximum number of 32 devices**, while maintaining the maximum PL e safety level according to EN ISO 13849-1.

This solution allows you to dispense with the safety module connected to the last device in the chain.

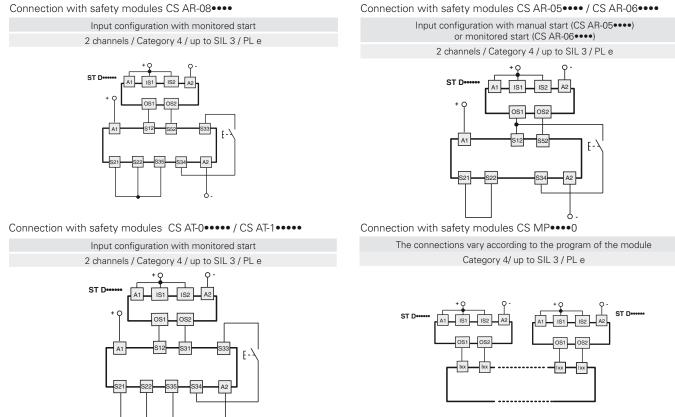
0	0	\bigcirc	0	OFF	Sensor off.
•	0	0	0	POWER ON	Internal tests upon activation.
	*	0	*	RUN	Sensor with inactive inputs.
	×		*	RUN	Activation of inputs.
•	*		*	RUN	Inputs not coherent. Recommended action: check for presence and/or wiring of inputs.
•	*	*	•	RUN	Actuator in safe area. O3 signalling output active.
•	*	*		RUN	Actuator in limit zone, O3 active. Recommended action: bring the sensor within the safe activation zone.
•	•	•	•	RUN	Activation of inputs. Actuator in safe area and safety outputs active.
•		*	*	ERROR	Error on outputs. Recommended action: check for any short circuits between the outputs, outputs and ground, or outputs and power supply, and restart the sensor.
•	*	*	*	ERROR	Internal error. Recommended action: restart the sensor. If the fault persists, replace the sensor.
Legend:	O = off	• = on	ê =	blinking 🌒	= alternating colours $*$ = indifferent

Output O3 inverted (ST D•61•••, ST D•71•••, ST D•82•••)

The version with signalling output O3 inverted allows checking of the actual electrical connection of the sensor by an external PLC. In the event of removal of the actuator and switching off of the OS safe outputs, output O3 will become active.



Connection with safety modules

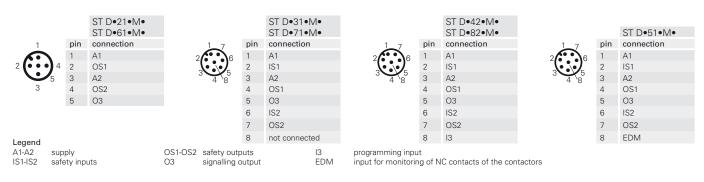


For features of the safety modules see page 181.

Internal connections with cable

	ST D•21•N• ST D•61•N•		ST D•31•N• ST D•71•N•		ST D•42•N• ST D•82•N•		ST D•51•N•
cable colour	connection	cable colour	connection	cable colour	connection	cable colour	connection
brown	A1	brown	A1	brown	A1		A1
red/white	OS1	red	IS1	red	IS1	brown red	IS1
blue	A2	blue	A2	blue	A2		
black/white	OS2	red/white	OS1	red/white	OS1	blue	A2
black	03	black	03	black	03	red/white	OS1
		purple	IS2	purple	IS2	black	03
		black/white	OS2	black/white	OS2	purple	IS2
		purple/white	not connected	purple/white	13	black/white	OS2
		purple/write	Hot connected	parple/write	15	purple/white	EDM

Internal connections with connector

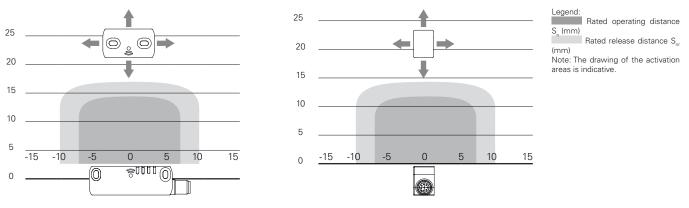


Sockets See page 287



4

Operating distances



Series connection

